

3)SPECIAL NOTES ON MATING



CAUTION

If the mating faces of the parts to be welded are not accessible, use a GMAW plug weld in place of the original electrical resistance weld [Connections by arc welding under shielding gas: Description](#) (MR 400, 40C, Gas metal arc welded connections (GMAW)).



Repair-40x05x04-02x49-1-10-1.xml



XSL version : 3.02 du 22/07/11

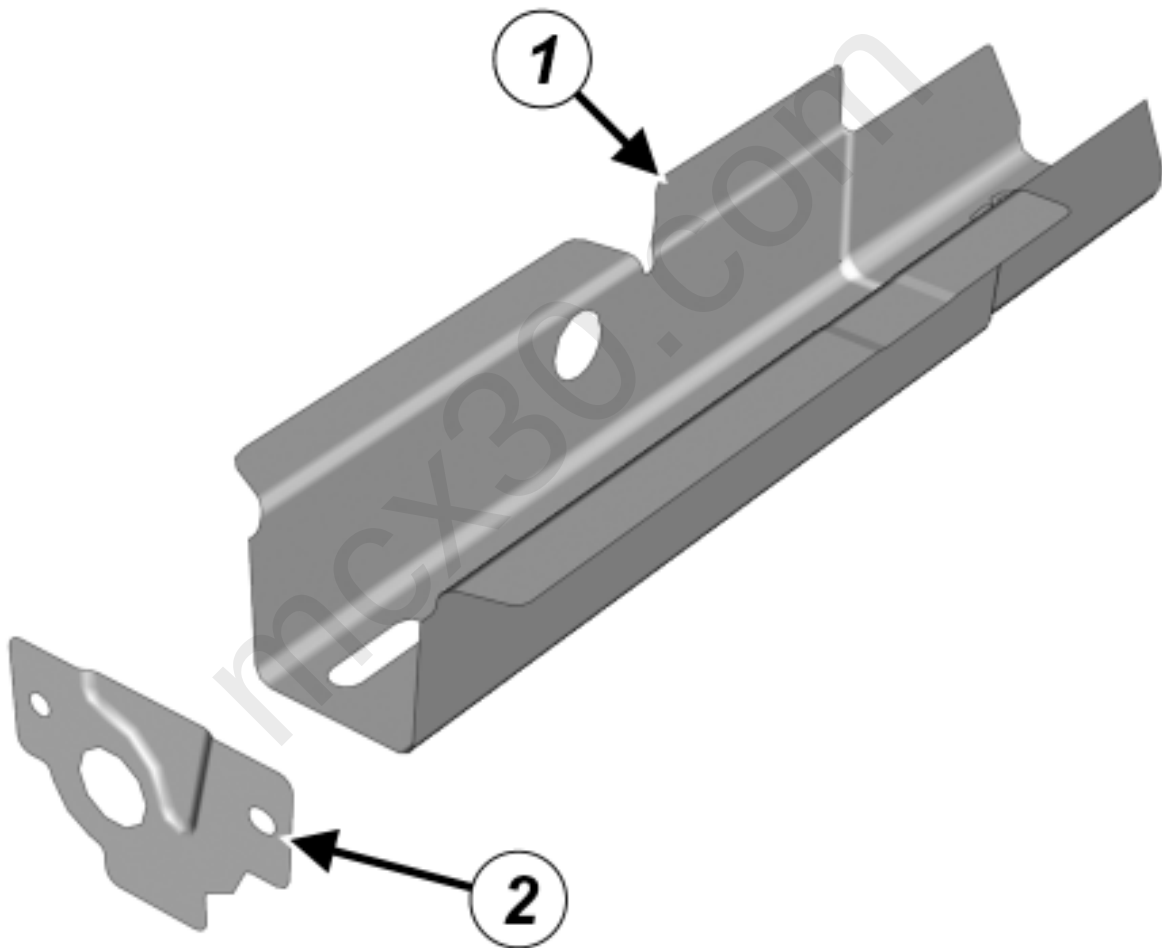
REAR SIDE MEMBER EXTENSION: REPLACEMENT



Note, one or more warnings are present in this procedure



1. COMPOSITION OF THE SPARE PART



157433

No.	Description	Thickness (mm)
(1)	Rear side member extension	2
(2)	Rear side member extension closure panel	2.2

2. IN THE EVENT OF REPLACEMENT

There is only one way of replacing this part:

complete replacement A-B.



CAUTION

If the mating faces of the parts to be welded are not accessible, make EGW plug welds to replace the original resistance welds (see MR 400).



CAUTION

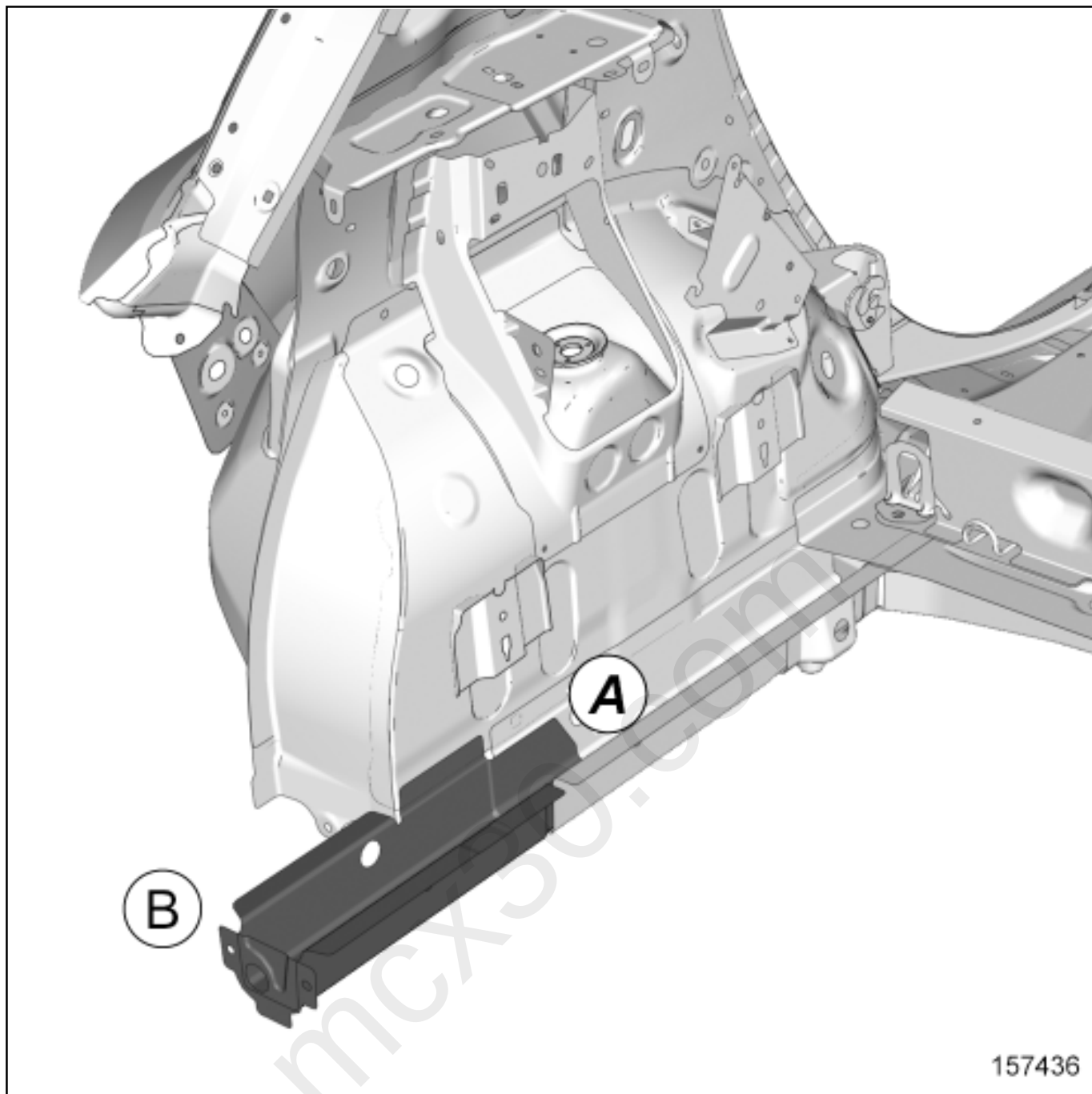
To avoid damaging the vehicles electric and electronic components, the earths of any wiring harness near the weld area must be disconnected.

Position the earth of the welding machine as close as possible to the weld area (see MR 400).

Locate the earths located near to the weld area[Earths on body: List and location of components](#) .

1- COMPLETE REPLACEMENT A-B

1)PART IN POSITION



VIEW WITHOUT PART